



STANDARD PLYWOOD PRODUCT DESCRIPTION-CABINET BOX

HINGES	CORROSION RESISTANT, CONCEALED, SELF-CLOSING, HEAVY DUTY STEEL HINGES ATTACHED TO DOOR WITH SCREWS. KCMA CERTIFIED.
DRAWER GUIDES	SIDE MOUNTED, EPOXY-COATED, 100# CAPACITY, V-NOTCH, ATTACHED TO DRAWER BOX WITH THREE #6 X 1/2" SCREWS PER SIDE. BACK BRACKET MECHANICALLY FASTENED TO HANGING RAIL OF CABINET. DRAWER GUIDES ARE KCMA CERTIFIED.
FACE FRAMES	SOLID KILN-DRIED HARDWOOD, SUITABLE FOR NATURAL FINISH. 3/4" NOMINAL THICKNESS. ASSEMBLED WITH MORTISE AND TENON CONSTRUCTION USING FASTENERS. FRAMES DRUM SANDED TO ASSURE SMOOTH SURFACE TO RECEIVE FINISH. END RAILS OF FRAMES ARE DADOED TO RECEIVE END PANELS. TOPS & BOTTOMS.
BASE BOTTOMS	1/2" THICK PLYWOOD LET INTO END PANELS AND FACE FRAMES. INTERIOR SIDE OF PANEL WILL BE DUSTED WITH TOPCOAT. BASE BOTTOMS ARE SUPPORTED BY VERTICALLY MOUNTED FLOOR SUPPORTS ON 16" CENTERS. TOE KICKS ARE 1/2" PLYWOOD ATTACHED TO END PANELS AND SUPPORTS OF EACH CABINET, AND THE ENTIRE TOE KICK RUN WOULD BE COVERED WITH 1/8" PLYWOOD TO MATCH FINISHED PRODUCT.
SHELVES	1/2" PLYWOOD SHELVES, ADJUSTABLE IN WALL CABINETS, WILL BE DUSTED WITH TOPCOAT, AND WITH EDGE BANDED FRONT EDGE. BASE CABINETS WILL HAVE A HALF DEPTH, 1/2" PLYWOOD SHELF DUSTED WITH TOPCOAT.
WALLS TOPS & BOTTOMS	1/2" PLYWOOD, DUSTED WITH TOPCOAT, GLUED AND STAPLED TO END PANEL, FRAME AND BACK.

BACKS

¼" MASONITE, SECURED WITH STAPLES.

DRAWERS

DRAWER HEAD MATCHES SPECIFIED DOOR. DRAWER SIDES ARE ¾" SOLID WOOD DUSTED WITH TOPCOAT. DRAWER BOX IS FOUR-SIDED WITH LOCK SHOULDER CONSTRUCTION. ALL JOINTS SECURED WITH GLUE AND MECHANICAL FASTENERS. DRAWER BOTTOM OF ¼" PLYWOOD, DUSTED ON THE TOP EDGE WITH TOPCOAT, IN DADOES IN DRAWER SIDES, WITH HOT MELT GLUE APPLIED TO ALL FOUR SIDES OF UNDERSIDE OF DRAWER BOX. SCREWS ATTACH DRAWER BOX TO HEAD, EQUALLY SPACED AND DRIVEN FLUSH.

CORNER BLOCKS

NYLON, TRIANGULAR FORMED, WITH COUNTERTOPS SECURING HOLE. SECURED TO END PANEL AND FRAME WITH FASTENERS.

EXTERIOR FINISH

BEFORE THE APPLICATION OF FINISH MATERIAL, CABINETS ARE CAREFULLY INSPECTED AND THOROUGHLY SANDED TO RECEIVE FINISH. A PENETRATING STAIN IS APPLIED FOR COLOR, THEN AN APPLICATION OF SEALER. FOLLOWED BY TRADITIONAL HAND RUBBING FOR SMOOTHNESS. THE CABINETS THEN RECEIVES (2) SEPARATE COATS OF VARNISH WITH ANOTHER HAND RUBBED STEP BETWEEN THE (2) COATS OF VARNISH FOR A DURABLE LASTING FINISH.