



HUD STANDARD PRODUCT DESCRIPTION- **ALL PLYWOOD CABINET BOX**

HINGES	CORROSION RESISTANT, SEMI-CONCEALED, SELF-CLOSING, ANTIQUE BRASS, HEAVY DUTY STEEL HINGES ATTACHED TO DOOR WITH SCREWS (2 PER HINGE). KCMA CERTIFIED.
DRAWER GUIDES	SIDE MOUNTED, EPOXY-COATED, 75# CAPACITY, V-NOTCH. ATTACHED TO DRAWER BOX WITH THREE EQUALLY SPACED #6 X 1/2" SCREWS PER SIDE. BACK BRACKET MECHANICALLY FASTENED TO HANGING RAIL OF CABINET DRAWER GUIDES ARE KCMA CERTIFIED.
FACE FRAMES	SOLID KILN-DRIED HARDWOOD, SUITABLE FOR NATURAL FINISH. 3/4" NOMINAL THICKNESS. ASSEMBLED WITH MORTISE AND TENON CONSTRUCTION USING FASTENERS. FRAMES DRUM SANDED TO ASSURE SMOOTH SURFACE TO RECEIVE FINISH. END RAILS OF FRAMES DADOED TO RECEIVE END PANELS, TOPS & BOTTOMS WITH ATTACHMENT EFFECTED THROUGH THE USE OF BLOCKS STAPLED TO THE INSIDE MEMBER OF FRAME AND END PANEL.
END PANELS	END PANELS ARE DADOED TO RECEIVE SHELF, BOTTOMS AND WALL, TOPS END PANELS ARE 1/2" THICK PLYWOOD LET INTO FRAME RAILS.
BASE BOTTOMS	1/2" THICK PLYWOOD LET INTO END PANELS AND FACE FRAMES. BASE BOTTOMS ARE SUPPORTED BY VERTICALLY MOUNTED FLOOR SUPPORTS ON 16" CENTERS. TOE KICKS ARE FULL HEIGHT, 3/4" TREATED WOOD PAINTED BLACK AND ATTACHED TO END PANELS AND SUPPORTS.
WALL TOPS & BOTTOMS	3/4" PLYWOOD NOTCHED AND STAPLED TO END PANEL, FRAME AND BACK.
BACKS	1/8" MASONITE, SECURED WITH STAPLES.

DRAWERS

DRAWER HEAD MATCHES SPECIFIED FOOT. DRAWER SIDES ARE $\frac{3}{4}$ " SOLID LUMBER, ERASED EDGES. DRAWER BOX IS FOUR-SIDED WITH LOCK SHOULDER CONSTRUCTION. ALL JOINTS SECURED WITH GLUE AND MECHANICAL FASTENERS. DRAWER BOTTOM OF $\frac{1}{4}$ " HARDWOOD PLYWOOD IN DADOES IN DRAWER SIDES, WITH HOT MELT GLUE APPLIED TO ALL FOUR SIDES OF UNDERSIDE OF DRAWER BOX. SCREWS ATTACH DRAWER BOX TO HEAD. EQUALLY SPACED AND DRIVEN FLUSH.

CORNER BLOCKS

NYLON, TRIANGULAR FORMED, WITH COUNTERTOP SECURING HOLE. SECURED TO END PANEL AND FRAME WITH FASTENERS.

INTERIOR/EXTERIOR FINISH

BEFORE THE APPLICATION OF FINISH MATERIAL, CABINETS ARE CAREFULLY INSPECTED AND THOROUGHLY SANDED TO RECEIVE FINISH. A PENETRATING STAIN IS APPLIED FOR COLOR, THEN AN APPLICATION OF SEALER, FOLLOWED BY TRADITIONAL HAND RUBBING FOR SMOOTHNESS. THE CABINETS THEN RECEIVE (2) SEPARATE COATS OF CATALYZED VARNISH WITH ANOTHER HAND RUBBED STEP BETWEEN THE (2) COATS OF VARNISH FOR A DURABLE LASTING FINISH.